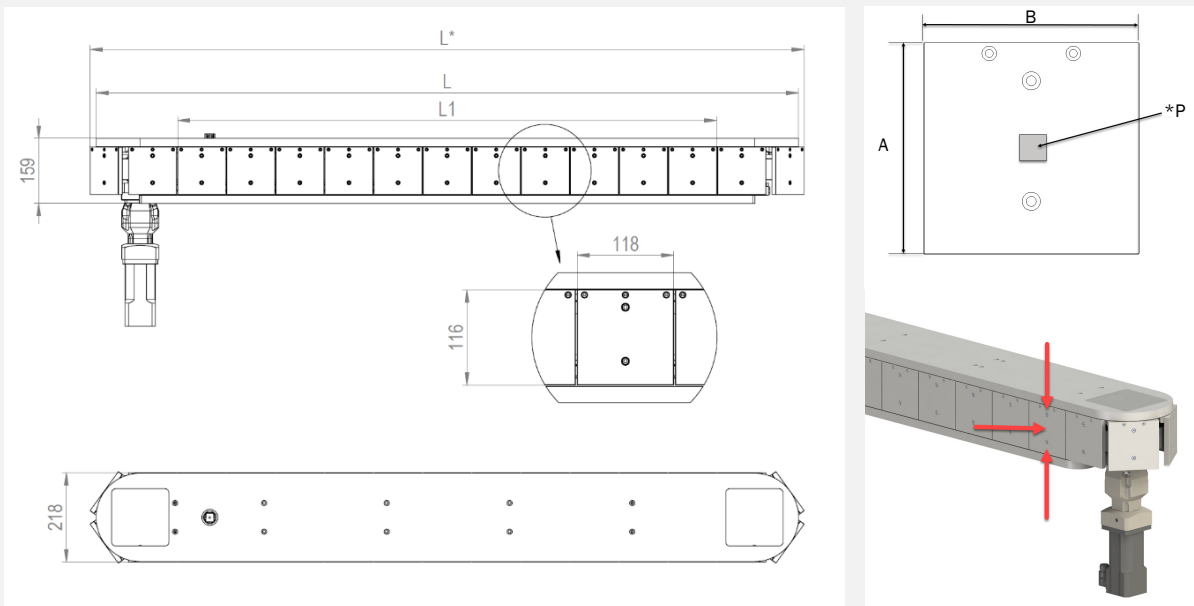


Customer data:

Company:		Name:	
Department:		Phone:	
Address:		E-Mail:	
ZIP / City:			

- Product informations
 Callback
 Visit
 Offer
 Cycle time calculation
 CAD-Data

Dimension drawing:



Denomination	0	1	2	3	4	5
Number of middle modules	0	1	2	3	4	5
Total amount workpiece carrier	20	30	40	50	60	70
Total amount working stations	12	22	32	42	52	62
Working stations per side [L1]	6	11	16	21	26	31
Total length L [mm]	1117	1717	2317	2917	3517	4117
Working length L1* [mm]	720	1320	1920	2520	3120	3720

L1* Working length where an elongation factor of 1,00135 must be applied.
Repeat accuracy: up to ± 0.05 mm

P*= Space must be kept free for index sticker (20x20mm), please provide location.

Workpiece carrier:

- | | |
|-------------------------------|-------------------------------------|
| ▪ Dimension A (cross direc.): | ▪ Workpiece (form / type): |
| ▪ Dimension B (travel dir.): | ▪ Distance/position center of mass: |
| ▪ Components per WC: | Vertical - process force: |
| ▪ Compon. weight [gr.]: | Horizontal - process force: |
| ▪ Workpiece weight [gr.]: | Bottom - process force: |

Illustration LTM-H

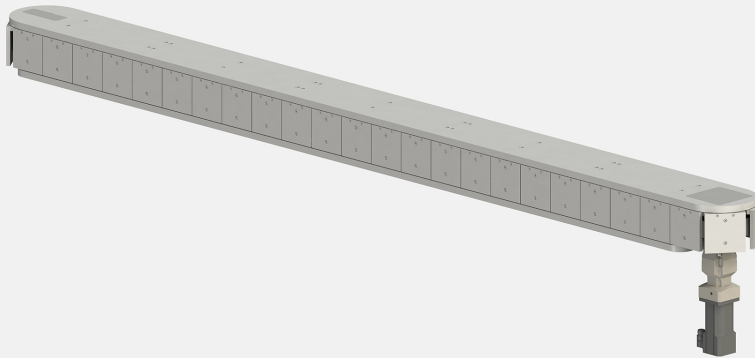
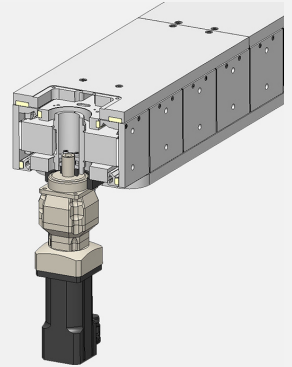


Illustration drive unit



Drive toothed belt:

- | | | | |
|-----------------|--------------------------|---------------------|---|
| ▪ Drive: | | ▪ Servo controller: | Servo controller with Profinet-interface
Servo controller with Profibus-interface
Other |
| ▪ Motor: | Afag (Standard)
Other | ▪ Cable length: | |
| ▪ Brake: | | ▪ Gearbox: | |
| ▪ Mounting kit: | Afag (Standard)
Other | | |

PLC (only informative) manufacturer:

- Desired repeat accuracy:
- Desired cycles/min:
- Desired workpiece carrier feed time:
- Cycle step length:
 - * Toothed belt length (number of WC x 120mm) must be divisible by cycle step
- Continuous operation:
- Number processing work. stations:
 - * Working length must be divisible by the cycle step (e.g. 20, 30, 40, 60, 120, 240)

Notes (e.g. applications per working station):

For all customer specific changes, submit corresponding documents and drawings.

Name

Date

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